







Technical application guide BackLED® and BoxLED® portfolio



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#### Please note:

All information in this guide has been prepared with great care. OSRAM, however, does not accept liability for possible errors, changes and/or omissions. Please check www.osram.com or contact your sales partner for an updated copy of this guide. This technical application guide is for information purposes only and aims to support you in tackling the challenges and taking full advantage of all opportunities the technology has to offer. Please note that this guide is based on own measurements, tests, specific parameters and assumptions. Individual applications may not be covered and need different handling. Responsibility and testing obligations remain with the luminaire manufacturer/OEM/application planner.

## 1 Product overview

#### 1.1 BackLED®



BackLED® S Plus G15/G3



BackLED® ECO M Plus G1



BackLED® M Plus G15/G3



BackLED® M Plus HO G1



BackLED® L Plus G3



BackLED® XL Plus G3



BackLED® DS Plus G15

#### 1.2 BoxLED®



BoxLED® XS Plus G3



BoxLED® ECO M Plus G3



BoxLED® M Plus G3



BoxLED® L Plus G15/G3



BoxLED® Indoor L Plus G1

## 2 Electrical properties

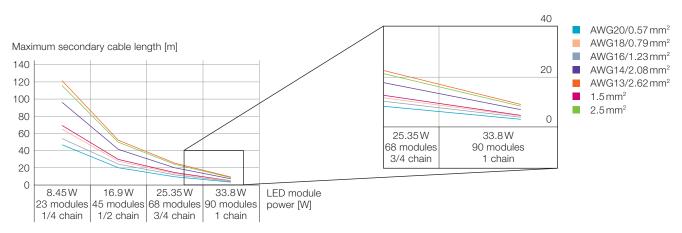
#### 2.1 Electrical connections

We recommend the following cable lengths and cable cross-sections for the electrical connections between the LED chains and the OPTOTRONIC® LED drivers.

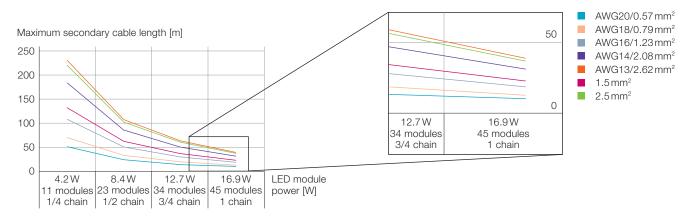
#### 2.1.1 Recommended cable lengths

#### BackLED®

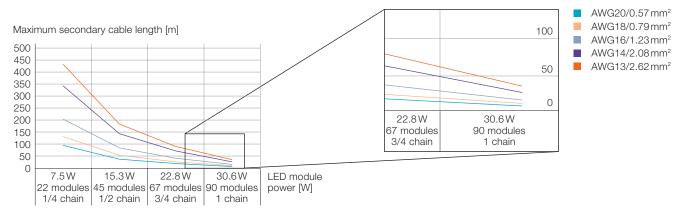
#### BackLED® S Plus RED G15



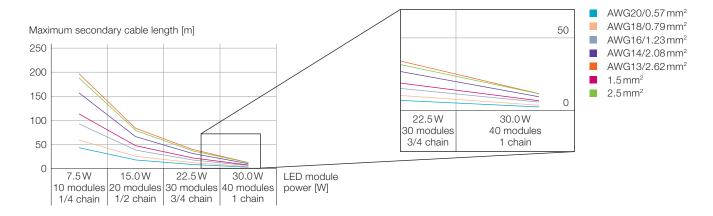
#### BackLED® S Plus GREEN/BLUE G15



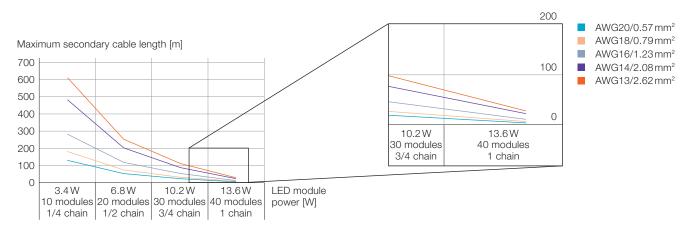
#### BackLED® S Plus 8xx G3



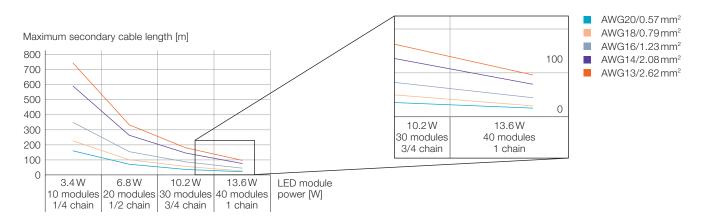
#### BackLED® ECO M Plus G1



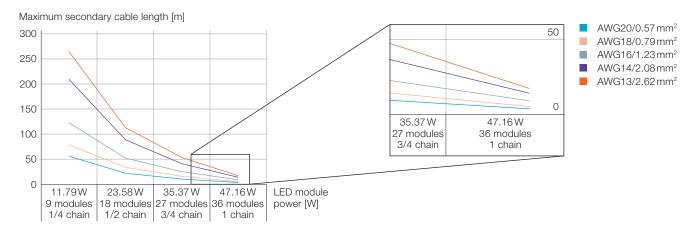
#### BackLED® M Plus HO G1



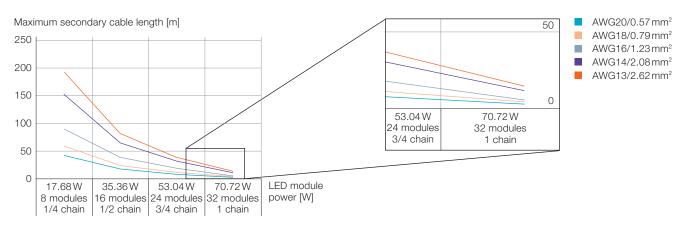
#### BackLED® M Plus G3



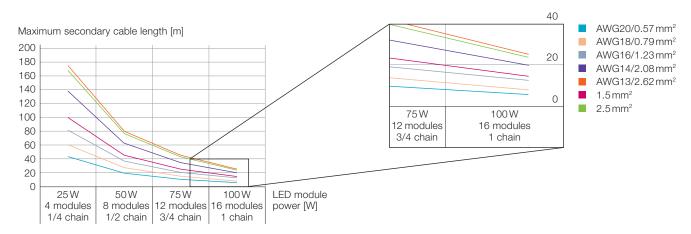
#### BackLED® L Plus G3



#### BackLED® XL Plus G3

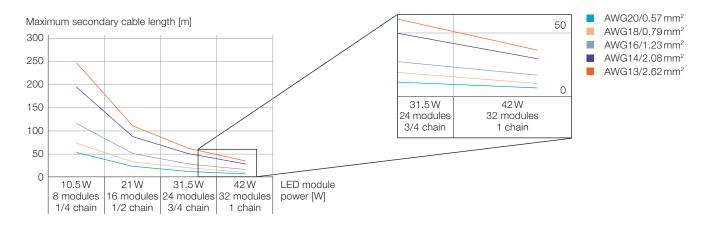


#### BackLED® DS Plus G15

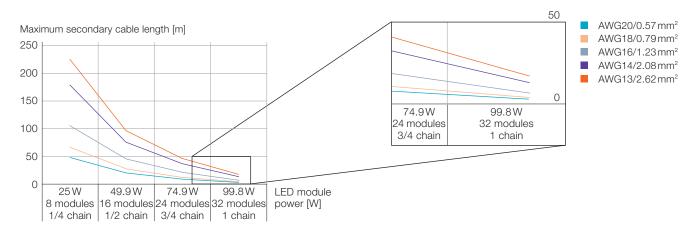


#### **BoxLED**®

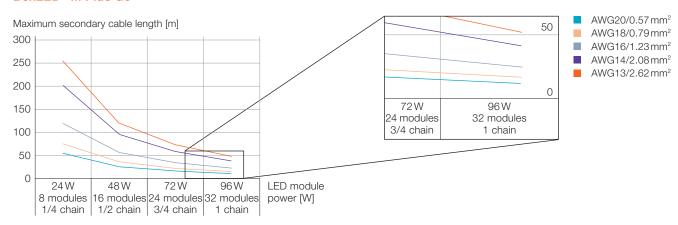
#### **BoxLED® XS Plus G3**



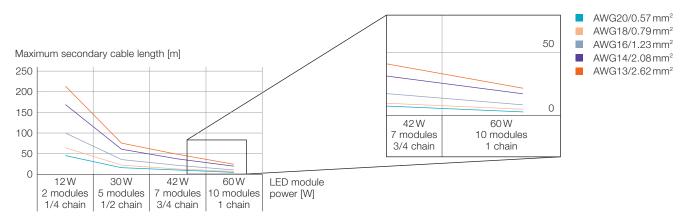
#### **BoxLED® ECO M Plus G3**



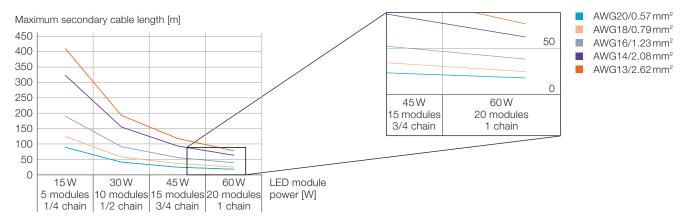
#### **BoxLED® M Plus G3**



#### **BoxLED® L Plus G3**



#### **BoxLED® Indoor L Plus G1**



 ${\sf Max.\ secondary\ length = LED\ driver - first\ LED\ module + wire\ extension\ LED\ module - LED\ module + \dots}$ 

#### **Disclaimer:**

In terms of electromagnetic compatibility (EMC), the maximum permitted cable length is 10 meters (please refer to the technical data sheet of the applied OSRAM OPTOTRONIC® LED driver). Users are responsible to ensure EMC.

#### Please note:

We recommend to use the LED modules only in combination with OSRAM OPTOTRONIC® LED drivers. The maximum secondary length is the maximum cable length between the LED driver and the first LED module of a chain plus the wire extensions between the LED modules (see above).

#### 2.1.2 Recommended cable cross-sections

Product	Type of cable	AWG	A [mm²]	Recommended cable cross-section for connecting an LED chain to other LED modules [mm²]
BackLED S Plus G15/G3	Multi-wire (stranded)	20	0.57	≥0.57
BackLED ECO M Plus G1	Multi-wire (stranded)	20	0.57	≥0.57
BackLED M Plus G15/G3	Multi-wire (stranded)	18	0.79	≥ 0.79
BackLED M Plus HO G1	Multi-wire (stranded)	 18	0.79	≥ 0.79
BackLED L Plus G3	Multi-wire (stranded)	20	0.57	≥0.57
BackLED XL Plus G3	Multi-wire (stranded)	20	0.57	≥0.57
BackLED DS Plus G15	Multi-wire (stranded)	18	0.79	≥ 0.79
BoxLED XS Plus G3	Multi-wire (stranded)	20	0.57	≥0.57
BoxLED ECO M Plus G3	Multi-wire (stranded)	 18	0.79	≥ 0.79
BoxLED M Plus G3	Multi-wire (stranded)	18	0.79	≥ 0.79
BoxLED L Plus G15/G3	Multi-wire (stranded)	18	0.79	≥ 0.79
BoxLED Indoor L Plus G1	Multi-wire (stranded)	18	0.79	≥ 0.79

## 3 Application overviews for BackLED®



#### 3.1 Perfect planning with the OSRAM LED deSIGNer

Find the best overall package with the OSRAM LED deSIGNer, easily and quickly, and even for very demanding lighting projects. Just enter some data, and this free software will automatically calculate the required amount of LED modules and LED drivers. Moreover, this tool provides the correct layout of the modules that ensures homogeneous illumination in the given application.

**Further services:** 

- Luminance calculation for BackLED® products (BackLED® DS Plus not available for layouting with LED deSIGNer)
- Selection of more than 100 acrylic glasses and more than 50 different PVC/woven fabrics
- Can be used to create sales quotes
- Calculation of the required BoxLED® products for light boxes

Start your planning now at www.osram.com/led-designer LED deSIGNer for "direct backlighting" or LED deSIGNer for "side lighting".

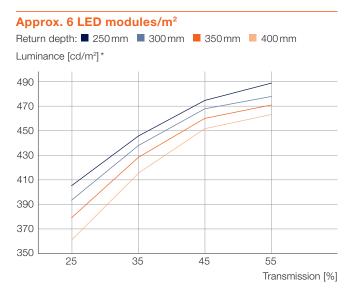
### 3.2 Luminance as a function of transmission: BackLED® DS Plus G15

The graphs below show the dependency between the transmission of a light-emitting surface and the resulting luminance at constant module distances of 400 mm (i.e. the distance between the module centers of each module string as well as the distance between parallel module strings).

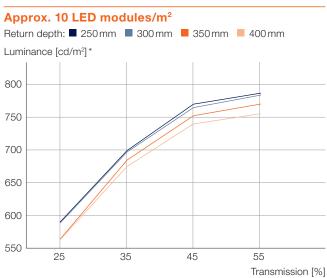
The luminance can vary depending on the specific characteristics of the application, such as the reflectance inside the application or the dispersion parameters of the light-emitting surface.

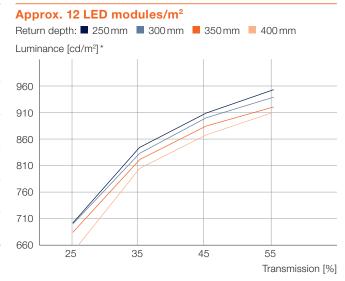
#### Please note:

The resulting luminance applies to one of the two light-emitting surfaces of a double-sided light box.









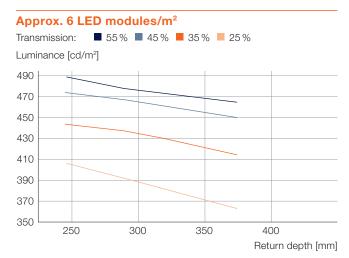
#### Approx. 15 LED modules/m<sup>2</sup>

Return depth: ■ 250 mm ■ 300 mm ■ 350 mm ■ 400 mm Luminance [cd/m<sup>2</sup>]\* 1300 1250 1200 1150 1100 1050 1000 900 850 800 25 35 45 Transmission [%]

\*At minimum return with even illumination

#### 3.3 Luminance as a function of return depth: BackLED® DS Plus G15

The graphs below show the dependency between the return depth and the resulting luminance related to different transmission values. Each graph refers to a different density of the LED modules (number of LED modules per m²).



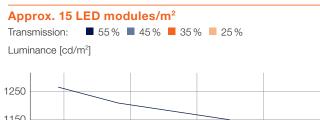
Constant distance between modules: 400 mm

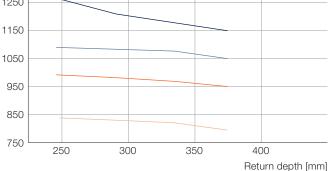
Constant distance between parallel module strings: 400 mm

### Approx. 10 LED modules/m<sup>2</sup> ■ 55% ■ 45% ■ 35% ■ 25% Transmission: Luminance [cd/m<sup>2</sup>] 800 750 700 650 600 550 350

Constant distance between modules: 325 mm

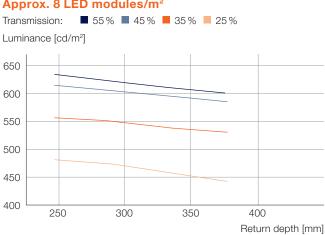
Constant distance between parallel module strings: 325 mm





Constant distance between modules: 265 mm (fully stretched) Constant distance between parallel module strings: 265 mm

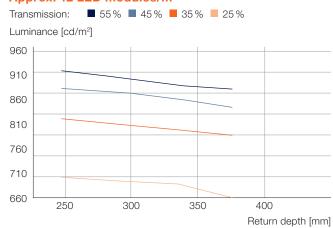
### Approx. 8 LED modules/m<sup>2</sup>



Constant distance between modules: 325 mm

Constant distance between parallel module strings: 400 mm

#### Approx. 12 LED modules/m<sup>2</sup>



Constant distance between modules: 265 mm

Constant distance between parallel module strings: 325 mm

Return depth [mm]

Return depth: Distance between LED modules (mounting surface) and light-emitting surface (e.g. acrylic sheet, fabric)

#### Please note:

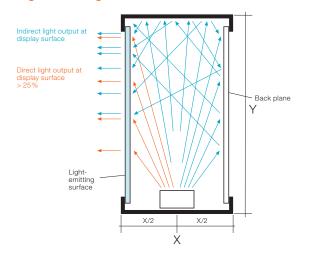
The values above are only an approximation! The luminance, uniformity and power consumption can deviate because of different application parameters, e.g. reflection of the inner surface, parameters of the light-emitting surface etc. Prior to installation, all applications should be checked for acceptable illumination in terms of color appearance, uniformity, luminance level and functionality.

# 4 Application overviews for BoxLED®

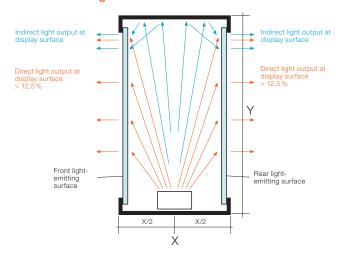
#### 4.1 Recommended dimensions for light boxes

BoxLED® modules provide uniform illumination thanks to a beneficial mix of direct and indirect light.

### Direct and indirect light output of a single-sided light box



### Direct and indirect light output of a double-sided light box



For the illumination of light boxes, we recommend BoxLED® modules to be arranged in the center of the light box frame in order to achieve a uniform distribution of light. Placing the LED modules closer to the light-emitting surface increases the direct light output at such surface itself, possibly causing hot spots.

#### Note:

See recommended Y/X dimensions for each module in the following charts.

OSRAM's aim is to provide our customers with competitive products while respecting third parties' intellectual property rights. This also comprises efforts to provide our customers with the best possible protection against third parties' patent claims. All our products are carefully examined for interference with third parties' rights before we introduce them to the market. If products have a very limited scope of applications, these applications may be examined as well.

Recently, there have been uncertainties about some intellectual property rights held by third parties. Our BoxLED® products have been thoroughly examined and consequently judged to be not critical.

In particular, we have performed extensive technical investigations on this matter, which have led to the result that, according to OSRAM's interpretation, the use of our products in a rectangular parallelepiped according to our application note would not fall under the scope of those rights. We are confident that this view will also prove true in a judicial review.

This text is neither a legal advice nor a legally binding statement about patent validity, patent claim interpretation, patent infringement or similar matters and we strongly recommend our customers to seek legal advice on these matters. The information contained herein is not for distribution, directly or indirectly, in or into the United States of America (including its territories and possessions of any state of the United States of America or the District of Columbia) and must not be distributed to U.S. persons (as defined in Regulation S of the U.S. Securities Act of 1933, as amended ("Securities Act")) or publications with a general circulation in the United States of America.

#### Direct and indirect light output of a single-sided light box

#### BoxLED® XS Plus G15

X	<300 mm	≥300mm, ≤350mm	≥350 mm, ≤750 mm	>750 mm
≤85 mm				
Min. 85 mm Max. 100 mm				
Min. 85 mm Max. 210 mm				
>210 mm				

#### BoxLED® XS Plus G3

X	<300 mm	≥300 mm, ≤750 mm	>750 mm
≤100 mm			
Min. 100 mm Max. 225 mm			
>225 mm			

#### BoxLED® ECO M Plus G3

X	<300 mm	≥300 mm, ≤430 mm	,	>750 mm
≤70 mm				
Min. 70 mm Max. 100 mm				
Min. 100 mm Max. 175 mm				
> 175 mm				

#### BoxLED® M Plus G3

X	<200 mm	≥200 mm, ≤300 mm	,	>750 mm
≤100 mm				
Min. 100 mm Max. 150 mm				
Min. 150 mm Max. 375 mm				
> 375 mm				

#### BoxLED® L Plus G15

X	<300 mm	≥300 mm, ≤340 mm	 >750 mm
≤85 mm			
Min. 85 mm Max. 100 mm			
Min. 100 mm Max. 220 mm			
>220 mm			

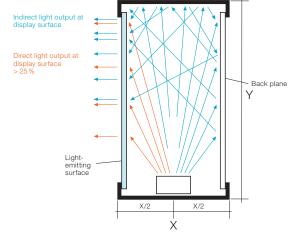
#### BoxLED® L Plus G3

X	<300 mm	≥300 mm, ≤420 mm	≥420 mm, ≤750 mm	>750 mm
≤70 mm				
Min. 70 mm Max. 100 mm				
Min. 100 mm Max. 325 mm				
>325 mm				

#### BoxLED® Indoor L Plus G1



#### Direct and indirect light output of a single-sided light box



#### Direct and indirect light output of a double-sided light box

#### BoxLED® XS Plus G15

X	<300mm	≥300 mm, ≤330 mm	≥350 mm, ≤750 mm	>750 mm
≤90 mm				
Min. 90 mm Max. 100 mm				
Min. 100 mm Max. 210 mm				
>210 mm				

#### BoxLED® XS Plus G3

X	<270 mm	≥270 mm, ≤300 mm	≥300 mm, ≤750 mm	>750 mm
≤100 mm				
Min. 100 mm Max 110 mm				
Min. 110 mm Max. 275 mm				
>275 mm				

#### BoxLED® ECO M Plus G3

X	<300 mm	≥300 mm, ≤420 mm	≥420 mm, ≤750 mm	>750 mm
≤70 mm				
Min. 70 mm Max. 100 mm				
Min. 100 mm Max. 175 mm				
> 175 mm				

#### BoxLED® M Plus G3

X	< 190 mm	≥190 mm, ≤300 mm	≥300 mm, ≤750 mm	>750 mm
≤100 mm				
Min. 100 mm Max. 160 mm				
Min. 160 mm Max. 390 mm				
>390 mm				

#### BoxLED® L Plus G15

X	<300 mm	≥300 mm, ≤320 mm	≥320 mm, ≤750 mm	>750 mm
≤90 mm				
Min. 90 mm Max. 100 mm				
Min. 100 mm Max. 230 mm				
>230 mm				

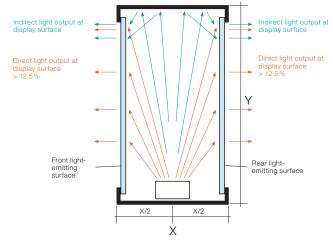
#### BoxLED® L Plus G3

X	<300 mm	≥300 mm, ≤400 mm	≥400 mm, ≤750 mm	>750 mm
≤75 mm				
Min. 75 mm Max. 100 mm				
Min. 100 mm Max. 185 mm				
> 185 mm				

#### BoxLED® Indoor L Plus G1



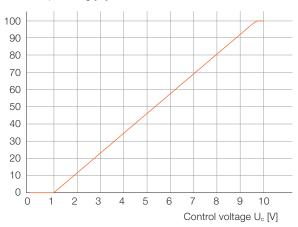
#### Direct and indirect light output of a double-sided light box



## 4.2 Power output characteristic curve of the dimmable 1...10 V LED drivers

The  $\Phi$ -U $_{\rm c}$  characteristic curve in the diagram below shows a general definition of the power output depending on the control voltage of OSRAM 1-10V dimmers and drivers.

#### Power output rating [%]



Operation without applied control voltage (shorted) → 0 % power output

Operation without applied control voltage (floating) → 100 % power output

## 5 Thermal properties

#### 5.1 Casing temperature at the T<sub>c</sub> point

The casing temperature is the temperature at a defined point on the LED casing, the  $T_{\rm c}$  point. The maximum  $T_{\rm c}$  temperature is the highest permitted temperature that may occur at the  $T_{\rm c}$  point under the planned ambient and operating conditions in the thermally steady state.

If the maximum permitted  $T_{\rm c}$  temperature is exceeded, the LED module may go into a state in which the load limits on the module (LED, casing, chip, encapsulation materials) are reached. A thermal link between the modules and the mounting surface is not absolutely essential.

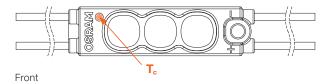


#### 5.2 Measuring the T<sub>c</sub> temperature

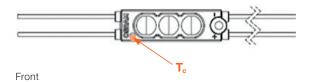
The indicated lifetime can only be achieved if the permitted operating temperatures at the  $T_{\rm c}$  point are maintained. After the LED modules have been installed in a light box, the  $T_{\rm c}$  temperature must be measured under the planned ambient and operating conditions in the thermally steady state. To do this, attach a temperature sensor to the  $T_{\rm c}$  point with suitable adhesive (cyanoacrylate-free).

#### 5.2.1 Position of the $T_{\mbox{\tiny c}}$ point

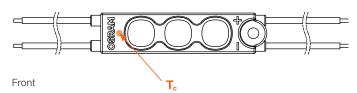
#### BackLED® S Plus G15/G3



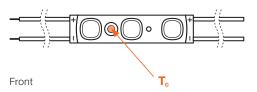
#### BackLED® ECO M Plus 865 G1



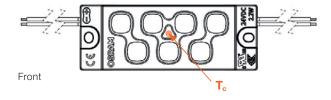
#### BackLED® M Plus G15/G3, BackLED M Plus HO G1

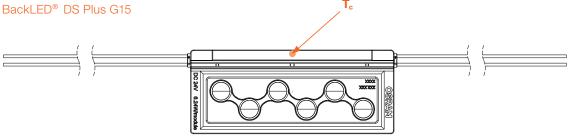


BackLED® L Plus G3



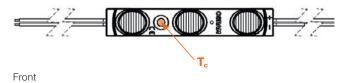
#### BackLED® XL Plus G3



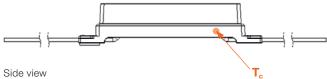


One side only

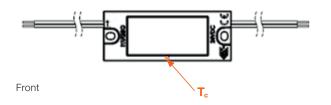
#### BoxLED® XS Plus G3



#### BoxLED® ECO M Plus G3



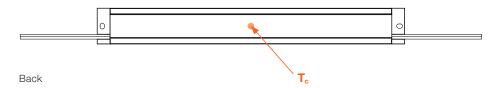
#### BoxLED® M Plus G3



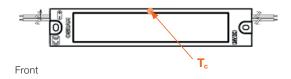
#### BoxLED® L Plus G3



#### BoxLED® L Plus G15



#### BoxLED® Indoor L Plus G1



#### **5.2.2 Permitted T**<sub>c</sub> temperatures

### Operating temperature at the T. point\* [°C]

	T <sub>c</sub> point* [°C]
BackLED S Plus G15/G3	-25 to 65
BackLED ECO M Plus G1	-25 to 70
BackLED M Plus G3	-25 to 65
BackLED M Plus HO G1	-25 to 75
BackLED M Plus RED G15	-25 to 75
BackLED L Plus G3	-25 to 75
BackLED XL Plus G3	-25 to 70
BackLED DS Plus G15	-25 to 80
BoxLED XS Plus G3	-25 to 70
BoxLED ECO M Plus G3	-25 to 70
BoxLED M Plus G3	-25 to 85
BoxLED L Plus G15	-25 to 80
BoxLED L Plus G3	-25 to 60
BoxLED Indoor L Plus G1	-25 to 60

 $<sup>^{\</sup>star}$  If the maximum temperature limits are exceeded, the lifetime of the module will be greatly reduced or the module may be destroyed. The temperature of the LED module at the  $T_c$  point should be measured in the thermally steady state by means of a temperature sensor or temperature-sensitive sticker in accordance with EN 60598-1. For the precise position of the  $T_c$  point, see chapter 5.2.1.

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